

LIVE WEBCAST

ONLINE ONLY AUCTION



PRISTINE & VERY WELL MAINTAINED FAB & MACHINE TOOL SHOP

FEATURING:

Over (600) Lots of Late Model CNC Machine

Tools, AMADA 4,000 Watt Laser, Angle & Plate Rolls, Fabricating, Welding Dept., QA Dept., & Factory Support Equipment

SALE DATE

Thursday, March 18, at 10:00 AM PT

SALE LOCATION

6210 234th Street, Woodinville, Washington 98072

INSPECTION

By Appointment Only on Wednesday, March 17, from 8:30 AM to 4:30 PT



2013 HWACHEON T2 2T YSMC TWIN TURRET/TWIN SPINDLE TURNING CENTER



AMADA FO-4020 NT 4,000 WATT LASER

COMPLETE CATALOG & INFORMATION: <https://perfection.global/vulcan>

Pre-Auction Offers Invited on Major Assets



**PERFECTION
Industrial Sales**

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www.perfectionindustrial.com

Perfection Industrial Sales, IL Auction Licenses
#444.000438 and #441.001779

Sale is Being Held in Conjunction With:



ph +1-631-249-5566

www.prestigeequipment.com

Webcast Bidding Available Through

BidSpotter.com



5-AXIS

2010 HAAS VF-4APC DUAL PALLET VERTICAL MACHINING CENTER



LIKE NEW

2019 HAAS TR-210 CNC TRUNNION ROTARY TABLE

CNC MACHINE TOOLS

2013 HWACHEON T2 2T YSMC TWIN TURRET/TWIN SPINDLE TURNING CENTER, s/n M028361J3LA, w/FANUC 31i-A Control, Swing Over Bed: 32.64", Max. Cutting Dia., Rear/Front Turret: 18.11"/15.35", Max. Cutting Length, Rear/Front Turret: 17.32"/17.20", Hole Through Spindle: 2.99", 12-Position Upper and Lower Turrets, Main and Sub Spindles, Live Milling, X1/X2/Z1/Z2/Y/C Axes, Spindle Speeds to 5,000 RPM, 20 HP Motor, w/8" Front and Rear Chucks, Tool Eye, JORGENSEN Chip Conveyor, DAIKIN Cooling Unit, 2014 LNS Quick Load Servo 80S2 Bar Feed (Note: Bar Feed to be Offered Separately)

2010 HAAS VF-4APC 5-AXIS DUAL PALLET VERTICAL MACHINING CENTER, s/n 1080486, w/HAAS Control, 4th and 5th Axis Wired and Capable, Travels: X-50", Y-20", Z-25", 40-Position Side-Mounted ATC, Probe

2019 HAAS TR-210 TILTING 2-AXIS CNC TRUNNION ROTARY TABLE, s/n NA, w/210 mm Dia. Rotary Table, KNAACK Custom Fit Job Box – Offered Separately, (Note: Like New – Only 50 Hours)

2006 HAAS SL-40T TURNING CENTER, s/n 3074293, w/HAAS Control, 15" KITAGAWA B-15 3-Jaw Chuck, 12-Position Turret, Tool Eye, Tailstock, Chip Conveyor, HAAS Servo Bar 300 Magazine Bar Feed (Note: Bar Feed to be Offered Separately)

2010 HAAS TL-2 CNC LATHE, s/n 3086501, w/HAAS Control, 3-Jaw Chuck, Tool Post, Tailstock

2006 TRAK FHM7 CNC VERTICAL MILLING MACHINE, s/n 072CY15606, w/PROTO TRAK SMX Control, 14" x 76" Table

2012 ACER EVS-3VKH-54 VERTICAL MILLING MACHINE, s/n N12110584, w/10" x 54" Power Feed Table, Power Draw Bar, NEWELL DP700 2 Axis DRO

ALSO: LARGE SELECTION OF TOOLING INCLUDING LIVE TOOLING, SOFT JAWS, TOOL HOLDERS, CHUCKS, COLLETS, (15) KURT VISES, ROTARY TABLES, ANGLE PLATES, INDEXERS, PERISHABLE TOOLING, CARBIDE INSERTS, ETC.

CNC LASER

2005 AMADA FO-4020 NT 4,000 WATT LASER, s/n 37420034, w/FANUC AMNC-F 160iLB Control, FANUC AF4000E CO2 Resonator, Travels: 80.7" x 160" x 7.8", Dual Shuttle Tables, 3,150 IPM Max. Positioning Speed, ORION RKL-15000V-BA(US) Chiller, Fume Filter/Dust Collector



2006

HAAS SL-40T TURNING CENTER



2012

ACER EVS-3VKH-54 VERTICAL MILL



2010

HAAS TL-2 CNC LATHE



2006

TRAK FHM7 CNC VERTICAL MILL

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CNC PRESS BRAKE & FAB MACHINERY, CNC PLATE BENDING ROLL & ANGLE ROLLS



187-TON

2004 AMADA HFE 170-4S CNC PRESS BRAKE

CNC PRESS BRAKE & FAB MACHINERY

2004 AMADA HFE 170-4S 187-TON CNC PRESS BRAKE, s/n N040204, w/OPERATEUR PC Based 8-Axis CNC Control, 6-Axis Back Gauge, 157" Overall Bed, 148" Between Housings, 7" Stroke, 16" Throat, Crowning, Flush Floor Mount

EXTENSIVE SELECTION OF AMADA AND WILSON EUROPEAN TYPE PRESS BRAKE DIES, Die Storage Racks

2006 HEM VT130HA-60 CNC VERTICAL BANDSAW, s/n 923906, w/ Swing Away CNC Control Console, 20" x 24" Cap., 20" Round Cap., 1.5" x 19" x .05" Blade, 75-400 FPM Blade Speed, 0-48" Bar Feed, Swing-Away Top Vise Clamp, Overhead Top Clamp Bar Feed, 20" Roller Conveyor Infeed and Exit Tables

2006 GEKA HYDRA-CROP 110 DUAL STATION HYDRAULIC IRONWORKER, s/n 21181, w/110-Ton Punch, 12" Throat, 6.5" x 6.5" x 0.5" Angle, .625" x 24" Plate, 2" Bar

2005 TIMESAVERS 3121-130-4 WET TYPE 37" WIDE BELT SANDER/DEBURRING MACHINE, s/n 29941, w/E-700 Programmable Control, Dual Head

WHITNEY 630-A 30-TON SINGLE END PUNCH, s/n 630-407-13822, w/30" x 48" Max. Sheet Cap., Material Clamps w/Duplicator, 4" Max. Punch Dia., 1/2" Max. Material Thickness

LARGE QUANTITY OF WHITNEY 28XX PUNCH TOOLING

NITTO KOHKI HS11-1624 FLANGE PUNCH, s/n NA, w/4.33" Throat, 0.94" Max. Dia. x 0.63" Max. Thickness, Hydraulic Power Unit and Stand

AUTO-SERT X7 HARDWARE INSERTION PRESS, s/n 00179



VIEW OF AMADA AND WILSON BRAKE DIES

CNC PLATE BENDING ROLL & ANGLE ROLLS

ROUND PASS-185 4-ROLL CNC PLATE BENDING ROLL, s/n 955758, w/ROUND PS/R Control, 98.425" x .157" Pre-Bend Cap., .256" Rated Rolling Cap. Down to 5X Top Roll Dia., 7.28" Roll Dia., Overhead Support, Hardened and Ground Rolls

ROUND R6S ANGLE BENDING ROLL, s/n 935543, w/6" x 6" x 5/8" Leg-Out Cap., 18" Dia. Bending Rolls, 5.5" Pipe Rolling Cap., 6-Directional Hydraulic Guide Rolls, Swing Out Pendant Control w/Roll Position DRO's

ROUND R3 ANGLE BENDING ROLL, s/n 966240, w/3" x 3" x 5/16" Leg-Out Cap., Handheld Pendant Control w/Roll Position DRO's

LARGE QUANTITY AND SELECTION OF ROUND PASS PIPE ROLL DIES AND UNIVERSAL ROLL DIES



110-TON

2006 GEKA HYDRA-CROP 110 IRONWORKER



2006

HEM VT130HA-60 CNC VERTICAL BANDSAW



2005

TIMESAVERS 3121-130-4 WET TYPE BELT SANDER/DEBURRING MACHINE



ROUND PASS-185 4-ROLL CNC PLATE BENDING ROLL



6" X 6" X .625"

ROUND R6S ANGLE BENDING ROLL



3" X 3" X .31"

ROUND R3 ANGLE BENDING ROLL



VIEW OF PIPE AND UNIVERSAL ROLL DIES

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WELDERS, QUALITY CONTROL EQUIPMENT, FACTORY SUPPORT EQUIPMENT



VIEW OF WELDERS



WELDERS

(6) MILLER XM-350 MIG WELDERS, w/ MILLER 24A Wire Feeder, MILLER XR Control

MILLER DYNASTY 400 TIG WELDER

(5) MILLER DYNASTY 350 TIG WELDERS, w/Chillers

MILLER MPS20 AFT 20 KVA SPOT WELDER, s/n JE796562

THERMAL DYNAMICS 102 CUT MASTER PLASMA CUTTER

BUG-O SYSTEMS GOF-3240 OXY-ACE TRACK CUTTER

ALSO: OXY-ACE TORCH KITS, WELDING CURTAINS, WELDING TABLES, PROTECTIVE WELD CLOTHING AND GLOVES, FACE SHIELDS, WELDING MASKS, WELDING WIRE AND TIG ROD, CHIPPING HAMMERS, ETC.



2012 FARO TRU ADM TRACKER HEAD



FARO VANTAGE KIT-04309-000 LASER TRACKER



ROMER HEXAGON 5124 INFINITE 2.0 8' PORTABLE ARM CMM

QUALITY CONTROL EQUIPMENT

2012 FARO VANTAGE KIT-04309-000 LASER TRACKER, s/n V01001204151, w/TRU ADM Tracker Head, IG-9 HD 43"-67" Rolling Stand, Precision Level, Remote Air, Master Control, Sensors, Storage Case, Software, Target Tooling

2009 ROMER HEXAGON 5124 INFINITE 2.0 8' PORTABLE ARM CMM, s/n 5124-238, w/6-Axis, Storage Case

ALSO AVAILABLE: GRANITE SURFACE TABLES, HEIGHT GAUGES, MICROMETERS, VERNIERS, GAUGE BLOCKS, HOLE GAUGES, TEST EQUIPMENT, ETC.



VULCAN SPACEMAKER SHEET METAL STORAGE SYSTEM

FACTORY SUPPORT EQUIPMENT

VULCAN SPACEMAKER SHEET METAL STORAGE SYSTEM, w/ 3-Sections for 160"/144"/120" x 72" Max. Sheet Size, (48) Cartridges Per Section, 9,079 Lb. Max. Shelf Capacity, Approx. Overall Dimensions 456"L. x 205"H. x 78"D. (Complete Engineered Drawings Available on Request)

ROYSON 3CTV-1S VIBRATORY BOWL FINISHING MACHINE, w/ROYSON Control and Dosing Pump

DOALL VERTICAL BANDSAW, s/n NA

JET COMBINATION DISC/BELT SANDER

KAESER BS51 60 HP AIR COMPRESSOR, s/n 4101003

2006 KAESER SFC 22 36 HP VARI-SPEED AIR COMPRESSOR, s/n 1066, w/145 PDIG, 139 CFM

KAESER TD51 AIR DRYER



ROYSON 3CTV-1S VIBRATORY BOWL FINISHING MACHINE



36 HP

KAESER SFC 22 AIR COMPRESSOR AND TD51 AIR DRYER

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FACTORY SUPPORT, VAN TRUCK, FORKLIFT



16 AVAILABLE

VIEW OF KURT VISES



VIEW OF LIVE TOOLING

ALSO: ANVER VLS-07 1,500 LB VACUUM SHEET LIFTER, VIDMAR MULTI-DRAWER CABINETS, CROWN ELECTRIC WALKY-TYPE PALLET JACK, PALLET JACKS, DUMPING SCRAP HOPPERS, JIB CRANES, ELECTRIC HOISTS, HD STEEL TABLES, ADJUSTABLE PALLET RACKING, CANTILEVER RACKING, STORAGE RACKS, MAG BASE DRILLS, DOUBLE END GRINDERS, DRILL PRESSES, FLAMMABLE LIQUID STORAGE CABINETS, BESSEY CLAMPS, PIPE CLAMPS, TORQUE WRENCHES, POWER TOOLS, HAND TOOLS, CHAIN AND WEB SLINGS, RIGGING EQUIPMENT AND HARDWARE, HD SAWHORSES, LADDERS, STRAPPING CADDIES, ETC.



10 AVAILABLE

VIEW OF STANLEY VIDMAR CABINETS



VIEW OF TOOL HOLDERS



VIEW OF MAG BASE DRILLS AND POWER TOOLS



VIEW OF ASSORTED CLAMPS

VAN TRUCK

2007 INTERNATIONAL 4300 DIESEL 22' S/A CURTAIN VAN, s/n 1HTMMAAL37H444430, w/DT466 diesel, Miles: 241,900 (at time of printing)



2007

INTERNATIONAL 4300 DIESEL 22' S/A CURTAIN VAN



12,000 LB

2005 HYSTER S120XM 12,000 LB LPG FORKLIFT



VIEW OF ASSORTED EQUIPMENT

FORKLIFT

2005 HYSTER S120XM 12,000 LB LPG FORKLIFT, s/n F004V3266C, w/Low Profile Tri-Mast, Side Shifter, Extended Forks, 2792 Hours (at time of printing)

To discuss your requirements for an auction, please call Perfection Industrial **+1-847-545-6374**

TERMS OF SALE

An 18% Buyer's Premium will be charged on all assets purchased by buyers providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 20%. All invoices paid with a credit card are subject to a 20% Buyer's Premium. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

REMOVAL

All items must be removed no later than Friday, April 9, at 4:30 PT. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, the policy must include a Worker's Compensation rider, and that certificate of insurance must be provided to the auctioneer for review and approval prior to the auction.

FOR FURTHER INFORMATION

Please contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com

Complete Catalog & Information Available at <https://perfection.global/vulcan>