

# KOSTER INDUSTRIES ONLINE ONLY AUCTION

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## LATE MODEL CNC MACHINE SHOP G&GC MACHINE & TOOL CO., INC. 18 Sylvester Street, Westbury, Long Island, New York 11590

**FEATURING:** New as 2012 – OKK CNC Vertical & Horizontal Machining Centers • 2014 Brown & Sharpe CMM • Daewoo & Hardinge CNC Turning Centers • Sunnen Hone • Fanuc Robocut Wire EDM • Machine Shop Equipment • Large Quantity of Tooling & Shop Support



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### CNC VERTICAL MACHINING CENTERS:

**OKK VM-76R**, Fanuc Series 31i-A CNC control, Travels: X-60.63", Y-29.92", Z-25.98", with 60" x 30" table, 30-position ATC, CAT 50 taper, 40 HP motor, chip conveyor (2012); **OKK VM7-III**, Travels: X-60.24", Y-29.13", Z-25.98", with Fanuc 160is-MB CNC control, 61.02" x 29.13" table, 20-position ATC, CAT 50 taper, double chip auger (2004); **OKK VM-7**, Travels X-61.02", Y-29.13", Z-25.98", with Fanuc Series 16i-M CNC control, 62" x 29" table, 20-position ATC, BT-50 taper, 40 HP motor, double chip auger; **OKK MCV-660**, Travels: X-59", Y-26", Z-26", with 67" x 26" table, 24-position ATC, CAT 50 taper, 25 HP motor, OKK Neomatic CNC control; **OKK PCV-55**, Travels: X-40.16", Y-22.05", Z-20.47", with Fanuc 18M CNC control, 48" x 22" table, 20-position ATC, BT 50 taper, 20 HP, chip conveyor; **OKK PCV50/60**, with 36" x 20" table, 20-position ATC, CAT 40 taper, OKK PNC CNC control; **OKK PCV510**, Travels: X-40.15", Y-20.07", Z-20.07", with 50" x 20.47" table, 24-position ATC, CAT #50 taper, OKK PNC CNC control; **Matsuura MC1000VS**, Travels: X-41.3", Y-20", Z-22", with 55" x 20" table, Fanuc 6M control • **CNC HORIZONTAL**

**MACHINING CENTER WITH PALLET POOL:** **OKK HM-50S**, Travels: X-24", Y-22", Z-22", with 8-station automatic pallet changer, (8) 19.7" x 19.7" pallets, 80-position ATC, CAT 40 taper spindle, 10,000 RPM, 30 HP, chip conveyor, through spindle coolant, OKK Neomatic 635 CNC control (2000) • **CNC ROTARY TABLES:** 8" **Tsudakoma RNCX-251**, 3-jaw chuck; 8" **Nikken CNC-200YA**; 9" **Nikken Mdl. CNC 23000**; 12.5" **Koma RN-300 4-Jaw** • **CNC TURNING CENTERS & CHUCKERS:** **Daewoo Puma 240B**, 21.7" swing over bed, 30" center distance, with 8" 3-jaw chuck, 12-position turret, tailstock, tool eye, parts catcher, chip conveyor, Fanuc Series i CNC control (2004); **Hardinge Conquest T42-SP**, 21.2" swing, 9" turning dia., 12-position turret, 5,000 RPM, Fanuc 18T CNC control, chip conveyor; **Hardinge Conquest SP**, Fanuc 0-T CNC control, 12-position turret, tailstock, chip conveyor, Fanuc 0-T CNC control • **COORDINATE MEASURING MACHINES:** **Brown & Sharpe OOC Global Performance "Silver Edition" 9.15.8**, with 42" x 87" granite table, 37" under rail (approx.), Travels: X-35.43", Y-59.055", Z-31.49", drilled and tapped table, Tesastar-SM probe, 40" between columns, handheld pendant (2014) • **INSPECTION & QUALITY CONTROL:** 11" **Nikon 6C-2** Optical Comparator, turret, 31.25X, 10X lens, 6" x 11" table; **Rockwell 4TTBB** Hardness Tester; Inspection Items, Incl.: **Sunnen PG-500** and **PG-400-S** Gages, Micrometers, Verniers, Calipers, Pin Gauge Sets, **Renishaw** Arm, Torque-Meter, Jo-Blocks, Microscopes, Granite Surface Plates, Intra-Mics, Depth Mics, Bore Gauges, Protractors, **Mitutoyo** Digital Height Gauges, **Mitutoyo "Heig Master"**, Etc. • **CNC WIRE EDM:** **Fanuc Robocut Type a-0iA**, Fanuc 18i-W CNC control, auto threading, tank size: 30" x 22" x 15", max. workpiece size: 25.6" x 17.7" x 7" • **VERTICAL MILLS:** (2) **Bridgeport "Series I"** 2HP, 9" x 42" power feed table, R8 spindle, vari-speed, 60–4,200 RPM; **Bridgeport 1HP**, 8-spindle speeds, 80–2,720 RPM, 9" x 42" power feed table • **Also Available:** **Bridgeport Shaping Head**, 35–210 SPM • **LATHES, Incl. 2nd Operation:** 17" x 40" **Voest**, inch/metric threading, 1,500 spindle RPM; (2) **Hardinge DV-59** 2nd Operation, push button vari-speed, 5C collet capacity, 230–3,500 RPM, quick acting draw bar; **Hardinge DVB-59**, quick acting draw bar, push button vari-speed, 230–3,000 RPM • **HONE:** **Sunnen MBBS-1660-D**, Sunnen PG-800-S gauge • **Also Available:** Large Quantity of Mandrels and Stones • **BAND SAWS:** 15" x 17" **W.F. Wells F-15** Horizontal, 2-post design, automatic feed, power vise, 1-1/4" blade, coolant; 16" **DoAll 1612-1** Vertical, blade tension, vari-speed, 50–5,200 FPM, tilting table, chip blower welder, grinder; 14" **Powermatic 143** Vertical, 15" x 15" tilting table, 1/60 • **GRINDERS:** **K.O. Lee B2000** Tool and Cutter, 1/2HP spindle motor, air grinding fixture, single phase; 6" x 18" **DoAll G1** Hydraulic Surface, 6" x 18" **Brown & Sharpe** magnetic chuck, direct drive spindle; 5" x 10" **Brown & Sharpe 510** Manual Feed Surface, 5" x 10" Walker magnetic chuck; **Baldor 500** Double End Carbide Pedestal, 1/60; Assorted Double End and Pedestal Grinders • **DRILLS:** 14" **Clausing 16ST/1686** 3-Gang Production, 260–1,800 RPM, vari-speed head, 330–4,000 RPM, 15" x 60" work area; 15" **Walker Turner 1216-33** Bench Type, 1/60; 15" **Walker Turner** Floor Type, 1/60 • **AIR COMPRESSORS & DRYERS:** 25HP **Gardner Denver EBERFH** Rotary Screw Type, 125-PSIG; 10HP **Quincy 350** Horizontal Tank Mounted Piston Type; 7-1/2HP **Quincy 340-32** Horizontal Tank Mounted Piston Type; **MTA DE-0100** Air Dryer, 3/4HP, (2008) • **MISCELLANEOUS SHOP SUPPORT & TOOLING:** Incl.: 11-Ton **Niagara** OBI Press, **Kurt** Vises, Milling Vises, Tombstones, **CAT & BT** Taper CNC Tooling, T-Slotted Tilting Tables, Tape Shooter, Split Collets, 5C Collets, R8 Collets, Tool Carts, Cabinets, Boring Heads, Layout Tables, Chop Saw, **Lassy 12F** Tapper, Belt Sanders, Drill Chucks, Drills, Taps, Reamers, Angle Plates, V-Blocks, Etc.

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**ONLINE BIDDING ENDS: Tuesday, October 23rd, 2018 starting at 1:00 p.m.**  
ONE DAY ONSITE INSPECTION: Monday, October 22nd from 9:00 a.m. to 4:00 p.m.

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