

OLE INSTRUMENT & NON-MAGNETIC DRILL COLLAR MANUFACTURER

Featuring: (4) WOHLENBERG CNC Universal Counter Rotating Deep Hole Boring Machines (2006–2008), (4) SHW 4-Axis Travelling Column HMC's, DORRIES SCHARMANN CNC Turn/Mill Machine, (6) LODGE & SHIPLEY Hollow Spindle CNC Lathes, (6) 4-Axis VMC's, Manual Lathes, Barnes Horizontal Hone, Large HEM Horiz. Bandsaw, Huge Quantities of Tooling & Precision Instruments & Much, Much More!





(1 OF 4) SHW POWERSPEED-5 4-AXIS TRAVELLING COLUMN HORIZ. MACHINING CENTER



BORING BARS FOR WOHLENBERG MACHINE

Formerly Assets of

TRIDENT METALS **7632 Cherokee Drive**

KATY (HOUSTON AREA). **TEXAS 75081**

(See Directions on Back Page)

INSPECTION:

Tuesday, April 4, 9:00 A.M. to 4:00 P.M. & Morning of Sale

BUYER'S PREMIUM: 15% ON-SITE 18% WEBCAST

AUCTION: WEDNESDAY, APRIL 5 • 10:00 A.M.

On-Site Bidding in Katy (Houston Area), Texas or Bid Via Webcast at BidSpoter.com



LODGE & SHIPLEY PROFITURN 40 CNC HOLLOW SPINDLE LATHE



Read Partial Terms and Conditions on Back Page of Brochure

Sale Conducted By:

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Phone: (631) 249-5566

www.prestigeequipment.com



CNC COUNTER ROTATING DEEP-HOLE BORING MACHINES

(4) WOHLENBERG MDL. PB2-1000B UNIVERSAL, Fanuc 21iTB CNC control, rack drive design, 39.37" sw. over bed, 157" max. boring depth, 100 kW headstock, 100 kW drill drive motor, 24-3/4" 3-jaw chuck, (2) manual damper rests, chip conveyor and swarf system, paper filter separator, Koolant Koolers coolant refrigeration system, 3,000 LPM cap. coolant system, 15' x 6' x 6' above ground coolant storage tank, S/N D4584, new 2006 (currently installed), S/N D4602, S/N D4603, S/N D4604-these machines were built in 2008 and never installed. Brand new in original packing crates.

*Note: Machines Are Capable of Solid Boring, Trepanning, Counter-Boring With or Without Pilot Pre-Bore.

Unused Machines Are Subject to Prior Sale.







TRAVELLING COLUMN CNC HORIZONTAL MACHINING CENTERS

(4) SHW MDL. POWERSPEED 5, new 2007, Heidenhain TNC530 4-axis CNC control, 39.37" x 354.3" T-slotted work tbl., 314.96" X-, 63" Y-, 51" Z-axis travels, 1,181 IPM rapids, 360 deg. C-axis head swivel, 180 deg. A-axis head swivel, CAT-50 spdl. taper, spdl. spds: 36–6,000 RPM, 45 kW spdl. drive motor, 90-pos. ATC, roll work holding and rotation system incl.; FIBRO CNC B-axis vert. rotary tbl. w/13.77" thru hole, 27.5" center ht., 5,500-lb. max. rotary tbl. cap., 27.5" 4-jaw chuck, (3) Autoblok hyd. steadyrests, 3.93" to 13.77" cap., probe system, (1) manual suppt. rest, scale feed back system, roller chip shields, S/N 5236, S/N 5237, S/N 5238, S/N 5239.









"SONIC" CNC BORING BARS

SONIC BORING SYSTEM

(8) DEEP BORE INTERNAL TURNING BORING BARS w/(2) Fanuc independent servo feed motors for internal grooving inside drill collars.

BORING MACHINE TOOLING

BORING BARS, incl.: 6-1/2", 5-1/2", 5", 4-1/2", 4", 3-1/2", 3", (2) 2-3/4", 2-1/2", (2) 2" and 1-3/4"; WIDE SELECTION CUTTER HEADS, SLEEVES, DAMPERS, PRESSURE HEADS, AND LANTERN CHUCK.



BORING BARS FOR WOHLENBERG MACHINE



& MACHINING CENTER (MILLTURN) DORRIES SCHARMANN MDL. SOLON 3/DS, Siemens 840 CNC control,

CNC COMBINATION VERTICAL TURNING

49.6" pallet dia., 4,400-lb. max. pallet weight, 61.02" max. working ht., 59" X-, 47.2" Y-, 49.6" Z-axis travels, contouring B-axis rotary tbl., milling spdl. spds: 73-4,000 RPM, CAT-50 spdl. taper, 45 kW milling spdl., turning tbl. spds: 1-500 RPM, 48 kW turning drive 161-pos. ATC, Renishaw touch probing, chip conveyor, mist collector, twin pallet changer, aux. tooling storage rack, S/N 123631.





AUCTION: WEDNESDAY, APRIL 5 • 10:00 A.M.

CNC HOLLOW SPINDLE LATHES

(2) LODGE & SHIPLEY MDL, PROFITURN 40, rebuilt and retrofitted 2015 w/Fanuc OiTD CNC control, 34-1/2" sw. over bed and carriage wings, 20" sw. over crosslide, spds: 6-650 RPM in (3) ranges, 12-1/2" spdl. hole, 14' dist. btwn. centers, 4-pos. sq. turning turret, 12-pos. hex boring turret, 45 kW main spdl. drive motor, front and rear 28" dia. 4-jaw chucks, outboard work suppt. rest w/pneu. lift, roller jaw steadyrest, pwr. tailstock, additional control axis for customized tooling, full length chip conveyor, S/N 50786, S/N 50938 (Auctioneers Note: S/N 50938-is 90+% finished on rebuilt and retrofit. The bid for finishing this machine will be available at time of inspection).



(1 OF 2) LODGE & SHIPLEY PROFITURN 40 CNC HOLLOW SPINDLE LATHES



(2) LODGE & SHIPLEY MDL. PROFITURN 40, Fanuc 18iT CNC control, 34-1/2" sw. over bed and carriage wings, 20" sw. over crosslide, spds: 6-650 RPM in (3) ranges, 12-1/2" spdl. bore, 14' dist. btwn. centers, 8-pos. sq. turning turret, 12-pos. hex boring turret, interchangeable 4-pos. turning turret and 6-pos. boring turret, 37 kW main spdl. drive motor, front and rear 32" dia. 4-jaw hollow spdl. chucks, outboard work suppt. rest w/ pneu. lift, chip conveyor, roller jaw steadyrest, pwr. tailstock, S/N 50937, S/N 50939.

GANESH 44" X 120" MDL, GTD-44120CNC, new 4/2013, Fanuc OiTD CNC control, 12-pos. vert. turning turret, 39-1/2" dia. 4-jaw front chuck, 24-1/2" dia. 4-jaw rear chuck, 12-1/2" spdl. hole, spds: 7-350 RPM, in (4) gear ranges, 30 kW spdl. drive motor, pwr. travel tailstock, (2) roller jaw steadyrests, H.D. boring attach., elec. enclosure chiller, S/N 13074.

LODGE & SHIPLEY MDL. PROFITURN 40, G.E. 1050 CNC control, Fanuc Powermate sgl. axis CNC control for tooling use, outboard roller rest w/airlift, S/N 50940.

LODGE & SHIPLEY MDL. PROFITURN 40, G.E. 1050 CNC control, interchangeable turrets, outboard bar suppt. w/air ht. adj., S/N 50979.

CNC LATHE

LODGE & SHIPLEY MDL. 1540U SLANT BED, G.E. 1050 CNC control, 12-pos. vert. turret, tailstock, approx. 96" dist. btwn. centers, 15" dia. 3-jaw chuck, 3.5" spdl. hole, hyd. steadyrest on independent slide, chip conveyor, S/N 50789.





LODGE & SHIPLEY 14-3/4" HOLE CNC CHUCKER



GIDDINGS & LEWIS 5" HORIZ. **BORING MILL**

CNC HOLLOW SPINDLE CHUCKER

LODGE & SHIPLEY MDL. PROFITURN 40, Fanuc Oi CNC control, 14-3/4" spdl. bore, 34-1/2" sw. over bed and carriage wings, 20" sw. over crosslide, 6-pos. horiz. boring turret, approx. 60" Z-axis travel, S/N N.A.

HORIZONTAL HONING MACHINE

BARNES MDL. 6, approx. 16' max. stroke, 18"W. x approx. 16'L. fixture tbl. w/ (2) roller chain rests and steadyrest, Barnes paper filter magnetic coolant system, 5 HP hone drive, (2) 16' hone mandrels, wide array of honing heads up to 7-1/2" dia., assorted hone tooling, S/N 9028.

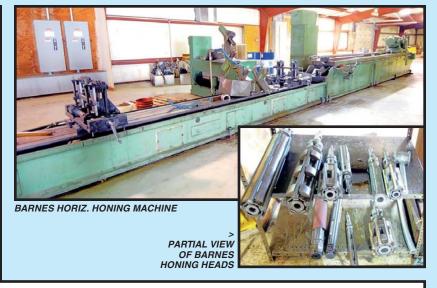
TABLE-TYPE HORIZONTAL BORING MILLS

GIDDINGS & LEWIS MDL. 350T, 5" main spdl., 2-1/2" aux. spdl., main spdl. spds: 8.5-500 RPM, aux. spdl. spds: 34-2,000 RPM, 2-axis D.R.O., 48" x 74" tbl., approx. 60" cross, vert. and long. travels, outboard suppt., S/N 5946.

LUCAS 4", Sony Magnascale D.R.O., push button motions, approx. 48" vert. travel, 40" x 74" tbl., 60" cross travel, approx. 84" long. travel, S/N 4600206.

VERTICAL MACHINING CENTERS

BROWN & SHARPE MDL. SYSTEM 2000VC 4-AXIS, retrofitted w/Fanuc 18i-M CNC control, 30" x 81" tbl., CAT-50 spdl. taper, 40-pos. ATC, Troyke Mdl. 01-20-AB 4th axis rotary tbl. w/10-1/8" dia. thru hole and Atlas 23-1/2" dia. 4-jaw chuck, S/N 517-1-234.



BROWN & SHARPE MDL. SYSTEM 2000VC 4-AXIS, retrofitted w/Fanuc 0i CNC control. 30" x 81" tbl., Troyke NC30-A-360 CNC rotary tbl. w/16" spdl. hole, 32" dia. 4-jaw chuck, 40-pos. ATC, CAT-50 spdl. taper, S/N 517-3-307.

(3) BROWN & SHARPE MDL. SYSTEM 2000VC 4-AXIS, G.E. 1050 CNC control, 30" x 81" tbl., 40-pos. ATC, CAT-50 spdl. taper, S/N 517-3-361 equipped w/Troyke 20" rotary tbl. w/9-1/2" thru hole, 24" 4-jaw independent chuck, S/N 517-31-398 equipped w/Troyke 20" 4th axis rotary tbl. w/10.2" hole, 24" 4-jaw chuck, S/N 517-31-387 equipped w/Troyke 20" CNC rotary tbl. w/10.2" spdl. hole, 24" dia. 4-jaw chuck.

BROWN & SHARPE MDL. SYSTEM 1500VC, S/N 517-3-363 (parts use only).



LUCAS 4" HORIZ. BORING MACHINE



BROWN & SHARPE 2000VC 4-AXIS VERT. **MACHINING CENTERS**



LODGE & SHIPLEY POWERTURN 34-1/2" X 240" HOLLOW SPINDLE LATHE



KINGSTON OIL COUNTRY HOLLOW SPINDLE LATHE



HEM MDL. H160A-DC 25" X 25" **AUTOMATIC** HORIZ. BANDSAW



MORI SEIKI 24-1/2" X 120' ENGINE LATHE

HOLLOW SPINDLE LATHES

LODGE & SHIPLEY MDL. POWERTURN 2XE-3220, 34-1/2" sw. over carriage, 28" sw. over crosslide, 20' dist. btwn. centers, 12-1/2" dia. spdl. hole, front and rear 28" dia. 4-jaw chucks, variable spdl. spds: 0-900 RPM, 50 HP DC variable spd. drive, roller jaw steadyrest, 4-way rapid traverse, S/N 50592.

KINGSTON MDL. OIL COUNTRY 30, 12-1/2" spdl. hole, front and rear 24" dia. 4-jaw chucks, 10' dist. btwn. centers, 30" sw. over bed, 4-way rapid traverse, spds: 5-300 RPM, inch/metric thdng., S/N N.A.

HORIZONTAL BANDSAWS

HEM 25" X 25" CAP. MDL. H160A-DC, new 1996, 2" blade size, 15 HP motor, variable blade spd., dbl. column design, auto. feed unit w/dual hyd. vises, 5' H.D. output tbl., bundle clamp, Cutwatcher system, S/N 525296. HEM MDL. 1200LAR, auto. index feed, S/N 67878.

ENGINE LATHE

MORI SEIKI 24-1/2" X 120" MDL. MH3000, 3.5" spdl. hole, spds: 27-1,235 RPM, taper attach., (2) steadyrests, S/N 4358.

VERTICAL TURRET MILL

ALLIANT, 9" x 42" tbl., variable spds: 60-4,500 RPM, long. pwr. feed, 2-axis D.R.O., S/N 9041442.

TRAVELLING COLUMN STRAIGHTENING PRESS

DAKE APPROX. 150 T. CAP., 30" dist. btwn. columns, approx. 16' column travel, 24"W. x 19'-7"L. bed, (2) roller and (2) stationary V-block rests.

MISCELLANEOUS MACHINES

WOLDMANN & WEIGLTAP DISINTEGRATOR, roller base, S/N N.A.

CUTTER MASTER CUTTER SHARPENING MACHINE, air bearing fixture, tilting spdl., S/N N.A.



DAKE 150 T. TRAVELLING COLUMN **STRAIGHTENING** PRESS



On-Site Bidding in Katy (Houston Area). **Texas or Bid Via** Webcast at BidSpotter.com

INSPECTION:

Tuesday, April 4, 9:00 A.M. to 4:00 P.M. & Morning of Sale

ALLIANT VERT. TURRET MILLING MACHINE



AUTOCRIB AUTOMATIC TOOL DISPENSER SYSTEM



API RING AND **PLUG GAUGE SETS**



TESA ELECTRONIC HEIGHT GAUGE



HUGE ASSORTMENT OF CAT-50 TOOL HOLDERS

PARTIAL VIEW OF PRECISION INSTRUMENTS

AUTOMATIC TOOL DISPENSING CRIB

aux. rotary carousal, S/N N.Á.

PRECISION MACHINE ACCESSORIES & TOOLING

LARGE DIA. LIVE CENTERS: V-BLOCKS: **BORING BLOCKS: ASSORTED 3-JAW AND** 4-JAW CHUCKS; TOOLPOST GRINDING ATTACHMENT; ALORIS QUICK CHANGE TOOLPOSTS AND HOLDERS; MESSMA **KELCH ROBOT-TYPE KALIMAT 500-2M TOOL** PRESETTER, new 1995, comparator head and #50 taper sleeve, S/N 650; (over 400) CAT-50 TAPER TOOL HOLDERS-most by Lindex, incl. collet style holders, endmill holders, extended length endmill holders, extended length collet holders and much more. DRILLS; TAPS; REAMERS; ROUGHING AND FINISHING ENDMILLS in 2-flute. 4-flute and 6-flute sizes; INDEXABLE TURNING TOOLS; INDEX-ABLE BORING BAR HEADS: CARBIDE IN-SERTS; HUGE ASSORTMENT OF H.D. INTERCHANGEABLE HEAD BORING BARS up to 3-1/2"; (2) 20" DIA. POWER ROTARY TBLS. w/10.2" holes and DC variable drive; LUCAS 48" MANUAL ROTARY TBL.: (2) MIST COLLECTORS.

> **FOWLER ELECTRONIC GAUGE** INTERNAL BORE SYSTEM

QUALITY CONTROL DEPARTMENT

AUTOCRIB MDL. VK500, (89) bins, 15-station TESA HITE MDL. 700 ELECTRONIC HT. GAUGE, Item No. 007.30044. S/N 3L-306-02: PRECISION GRANITE SURFACE PLATE. 36" x 48" x 6" thk., fabricated stand; L.K. MDL. LY90 CANTILEVER ARM LAYOUT COORDINATE MACHINE, new 2004, Renishaw PH10M probe head, (arm only-no tbl.) S/N LY90/58890/04.

PRECISION INSTRUMENTS

FOWLER ELECTRONIC GAUGE INTERNAL BORE SYSTEM; (19) API THREAD AND PLUG WORKING GAUGES AND (18) RING GAUGES-most by PMC Lone Star from 2" to 8-5/8"; SMALL DIA. THREAD PLUG GAUGES; END MEASURING RODS; GAUGE BLOCKS: STANDARD AND BLADE-TYPE MICROMETERS: AIR TRIMICROMETERS; OVER (40) LARGE DIA. PRECISION RING GAUGES; VERNIER CALIPERS; O TO 12" MICROMETER SETS.



Formerly Assets of

TRIDENT METALS

7632 Cherokee **Drive** KATY (HOUSTON AREA), **TEXAS 75081**

> (See Directions on Back Page)



PARTIAL VIEW OF CARBIDE INSERTS

On-Site Bidding in Katy (Houston Area), Texas or Bid Via Webcast at BidSpoter.com



SAMPLE VIEW OF HUGE ASSORTMENT OF CAT-50 TOOL HOLDERS

AUCTION

INSPECTION:

Tuesday, April 4, 9:00 A.M. to 4:00 P.M. & Morning of Sale

AUCTION: WEDNESDAY, APRIL 5 • 10:00 A.M.



AIRBLOK 50 HP ROTARY SCREW AIR COMPRESSOR, QUINCY DRYER AND RECEIVER



HYSTER 15,000-LB. CAP. LPG FORKLIFT

ROTARY SCREW AIR COMPRESSOR

FIAC MDL. AIRBLOK 50, new 2006, 50 HP motor, w/Quincy refrigerated dryer, 240 gal. vert. air receiver, S/N BF923378.

FORKLIFT

HYSTER 15,000-LB. CAP. MDL. S150A, LPG pwrd., 15,000-lb. cap. @ 24" L.C., 159.5" max. lift, 48" forks, large cushion tires, S/N A024D047008.

MATERIAL HANDLING EQUIPMENT

(5) ROLLER DRAWER TOOL CABINETS; SEVERAL FLAMMABLE STORAGE CABINETS; EXTENDABLE FORKLIFT BOOM; (4) GALBREATH 1 CU. YD. DUMPING HOPPERS; GALBREATH 1/2 CU. YD. SELF-DUMPING HOPPER on casters; HUOT TOOL CADDY CARTS w/casters for Galbreath 1/2 cu. yd. self-dumping hoppers; DIGITAL PLATFORM SCALE; TOLEDO VERTEX 60" SQ. PLATEN w/l.Q. Plus 355 D.R.O. box; WIDE ASSORTMENT OF H.D. FABRICATED STEEL HORSES AND SUPPORT STANDS; ELECTRIC CHAIN HOISTS; OIL STORAGE CARTS; TOOLHOLDER STANDS.

FREE STANDING PEDESTAL JIB CRANES

(4) 2 T. CAP. X 14' REACH, approx. 10' ht. under hook.

(2) 2 T. CAP. X 14' REACH, approx. 9' ht. under hook.

2 T. CAP. X 13' REACH, approx. 8' ht. under hook.

1 T. CAP. X 16' REACH, approx. 9' ht. under hook.

1 T. CAP. X 14' REACH, approx. 10' ht. under hook.

(2) 1 T. CAP. X 14' REACH, approx. 9' ht. under hook.

1/2 T. CAP. X 13' REACH, approx. 9' ht. under hook.

1/2 T. CAP. X 8' REACH, approx. 6' ht. under hook.



ADJUSTABLE PORTABLE GANTRY CRANE

1/2 T. CAP. , adj. ht. under hook to approx. 12', 16' overall beam length.



MESSMA KELCH TOOL PRESETTER



VIDMAR ROLLER DRAWER TOOL CABINETS



JIB CRANES FROM 1/2 T. TO 2 T. CAP.

${f P}$ lant & ${f M}$ achinery ${f I}$ nc.

P.O. Box 19100 Houston, TX 77224-9100

DATED MATERIAL - PLEASE DELIVER

MAJOR DOWNHOLE INSTRUMENT & NON-MAGNETIC DRILL COLLAR **MANUFACTURER**

Featuring: (4) WOHLENBERG CNC Universal **Counter Rotating Deep Hole Boring Machines** (2006-2008), (4) SHW 4-Axis Travelling Column HMC's, DORRIES SCHARMANN CNC Turn/Mill Machine, (6) LODGE & SHIPLEY Hollow Spindle CNC Lathes, (6) 4-Axis VMC's, Manual Lathes, Barnes Horizontal Hone, Large HEM Horiz. Bandsaw, Huge Quantities of Tooling & **Precision Instruments & Much, Much More!**





PUBLIC INVITED

AUCTION: WED. APRIL 5 • 10:00 A.M.











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Homewood Suites by Hilton Houston/Katy(281) 391-5500 25495 Katy Mills Pkwy., Katy, Texas 77494

UNABLE TO ATTEND?

TO PARTICIPATE YOU MUST:



- 1. Register at www.BidSpotter.com. Use the link to BidSpotter on PMI's website calendar. DO IT NOW.
- 2. Either send wire transfer, or, overnight delivery service a cashier's check deposit in the amount of \$3,000 (U.S. Bidders) or \$10,000 (Foreign Bidders) to:

Plant & Machinery Inc. 1304 Langham Creek Drive, Suite 454, Houston, TX 77084

Wire transfer instructions can be found at pmi-auction.com You must be registered and have your deposit in the hands of Plant & Machinery, Inc. at least 24 hours prior to the start of the auction. Failure to register and/or failure to send your deposit to Plant & Machinery, Inc. may disqualify you from bidding. DON'T WAIT.

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An 18% Buyer's Premium Will Apply to Webcast Bids. See Above Rules for Participation.

Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on the premises.

ALL PAYMENTS MUST BE MADE BY CASH, CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.

Here is an example of what your letter should be: Mr. "Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to PMI on the account listed herein up to __. This letter is good until May 5, 2017. the amount of \$

In default of payment of bills in full within the time therein specified, the Auctioneer in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. All items must be removed by the time announced at the start of the sale. Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser.

The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

Buyer agrees to accept assets purchased "AS IS," WITH "ALL FAULTS" AND "WITH REMOVAL AT BUYER'S RISK AND EXPENSE." THE AUCTIONEER EXPRESSLY DISCLAIMS ON THE

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